

Standard Features & Benefits

- “Waterfall” contoured designed seat and contoured back offer exceptional sitting comfort and support
- Plybent hardwood frame components with mortise and tenon joint construction ensure superior stability and durability
- Removable cushions allow easy cleaning, repair, or replacement to further extend chair service life
- Selection of standard wood stains with custom stain colors available
- State-of-the-art, environmentally-friendly, 2-step finish process provides a more durable, longer lasting finish
- GREENGUARD® Certified for low chemical emissions UL.COM/GG UL 2818*
- Ganging available
- 750 lb. weight capacity
- Stackable
- Covered by a 25-year warranty



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794377



7924378

The PlyLok/Woodland Difference

Plybent wood frames feature fewer joints than stick-built frames and are inherently stronger than solid wood.

Beech plybent construction is more durable than cheaper soft woods that compromise frame strength.

Uniform glue lines between plies ensure consistent fiber-to-fiber contact throughout the frame for superior strength.

Crimped mortise and tenon joinery will not loosen or fail like dowel joints and screws.

Epoxy glue has greater adhesion strength than commonly used vinyl wood glues.

Two-component, high solids, catalyzed finish provides high chemical resistance and protection against marring.

“Waterfall” seat design and properly contoured seat and back offer exceptional support and comfort over flat or modestly shaped seat and backs.

Full-radius frame edge is simple, practical refinement that provides a smoother feel and a softer, more attractive look than a hard, square edge.

Unmatched finish and fabric selections include several standard wood finishes, including custom stain matching, and virtually limitless standard and COM fabrics - ensure that decor and application requirements are fully met.

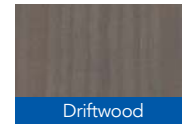
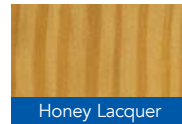
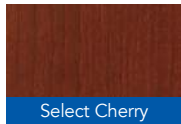
Complete, genuine replacement parts including chair frame, seats, and backs, extend chair service life and offer a convenient, less costly repair alternative to replacement.

PlyLok & Woodland

Product No.	Description	Width	Depth	Height	Seat Width	Seat Depth	Seat Height	Arm Height	Weight
7924377	Woodland Side Chair, All Wood*	20	22.25	33.75	16.75	17.25	18	-	19
7924378	Woodland Arm Chair, All Wood*	24	22.25	33.75	16.75	17.25	18	25	23
7028742	PlyLok Side Chair, Uph Seat, Wood Back	20	22.25	32.75	16.75	17.5	18	-	18
7328748	PlyLok Arm Chair, Uph Seat, Wood Back	24	22.25	32.75	16.75	17.5	18	25	22

*In stock.

Available Finishes:



Wood Species

Beech

Legs, Back and Seat Supports

20 plys of 1/16" hardwood laminations, pressed, formed, and finished to 1/4" with a 3/16" machine radius.

Front and Rear Rails

Solid hardwood 3/4" x 3 1/8" front rail and 3/4" x 3 1/4" rear rail, mortise and tenon joined and glued into the legs.

Arms

16 plys of 1/16" hardwood laminations, pressed, formed, and finished to 1/16" x 1 1/4" - 1 3/4" wide, and attached to the legs and back support with metal-to-metal fasteners.

Seat

Upholstered seat is a removable panel made of 7 plys of 1/16" hardwood laminations, pressed, formed and finished to 7/16", covered with a 1 1/2" thick high quality polyurethane foam cushion and fabric. Wood seat is a removable panel made of 11 plys of 1/16" hardwood laminations, pressed, formed and finished to 11/16.

Back

Upholstered back is a two-panel construction made of a removable rear panel of 4 plys of 1/16" hardwood laminations finished to 1/4" with either a wood finish or fabric covered back and a removable front cushion panel with a core of 3 plys of 1/16" hardwood laminations, pressed, formed and finished to 3/16", covered with a 1" thick high quality polyurethane foam cushion and fabric

Panels are attached to the back supports using metal-to-metal fasteners.

Glides

7/8" Chrome/Rubber Cushioned standard on all 4-leg models.

Finish Materials & Methods

First application is an organic pigment, grain enhancing stain. The second application is a high solids catalyzed sealer. After the sealer is dry, it is sanded. Final application is #55 gloss high solids mar-resistant catalyzed finish. Finishes are E.P.A. compliant.

COM

Customer's Own Material is estimated yardage based on 54" wide, solid, non-directional fabric. Actual required yardage may vary depending on special instructions for matching direction of pattern. A sample must be submitted to determine actual yardage needed and any additional upcharge.

Cal TB 133 Specifications

All seating products can pass Cal TB 133 when appropriate materials are specified.

Warranty

Chairs are warranted against defects in materials and workmanship for a period of 25 years from date of delivery. Please refer to our written warranty for details.

Note

Fabrics and Finishes shown in this literature were readily available at time of photography. However, we cannot guarantee continuing availability of any fabric or finish.

*GREENGUARD Certification applies to specific options. Please see product guide at greenguard.org.



Plan and design your facilities with Butler's many styles and options designed to fit your varied needs. We offer numerous styles of fully-upholstered seating, wood seating and rocker/recliners that can be covered in over 1,000 fabrics and vinyls, along with 7 wood finishes for exposed areas.

Call us or visit butlerhumanservices.com for more information and to view our complete product line.



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